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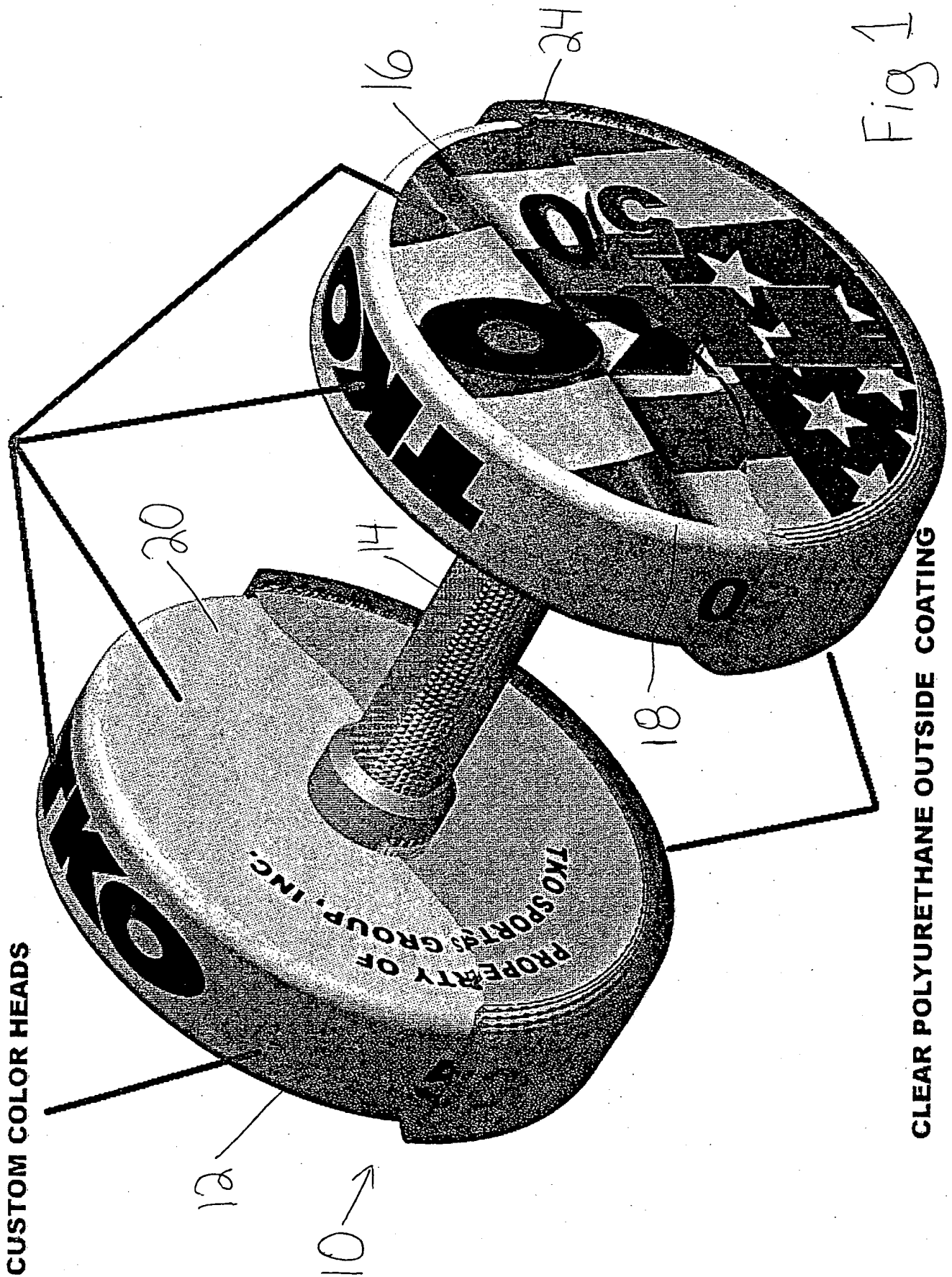
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Applicant: Robert E. Harms, et al.

CUSTOM "4 COLOR PROCESS" LOGO ON ANY SURFACE

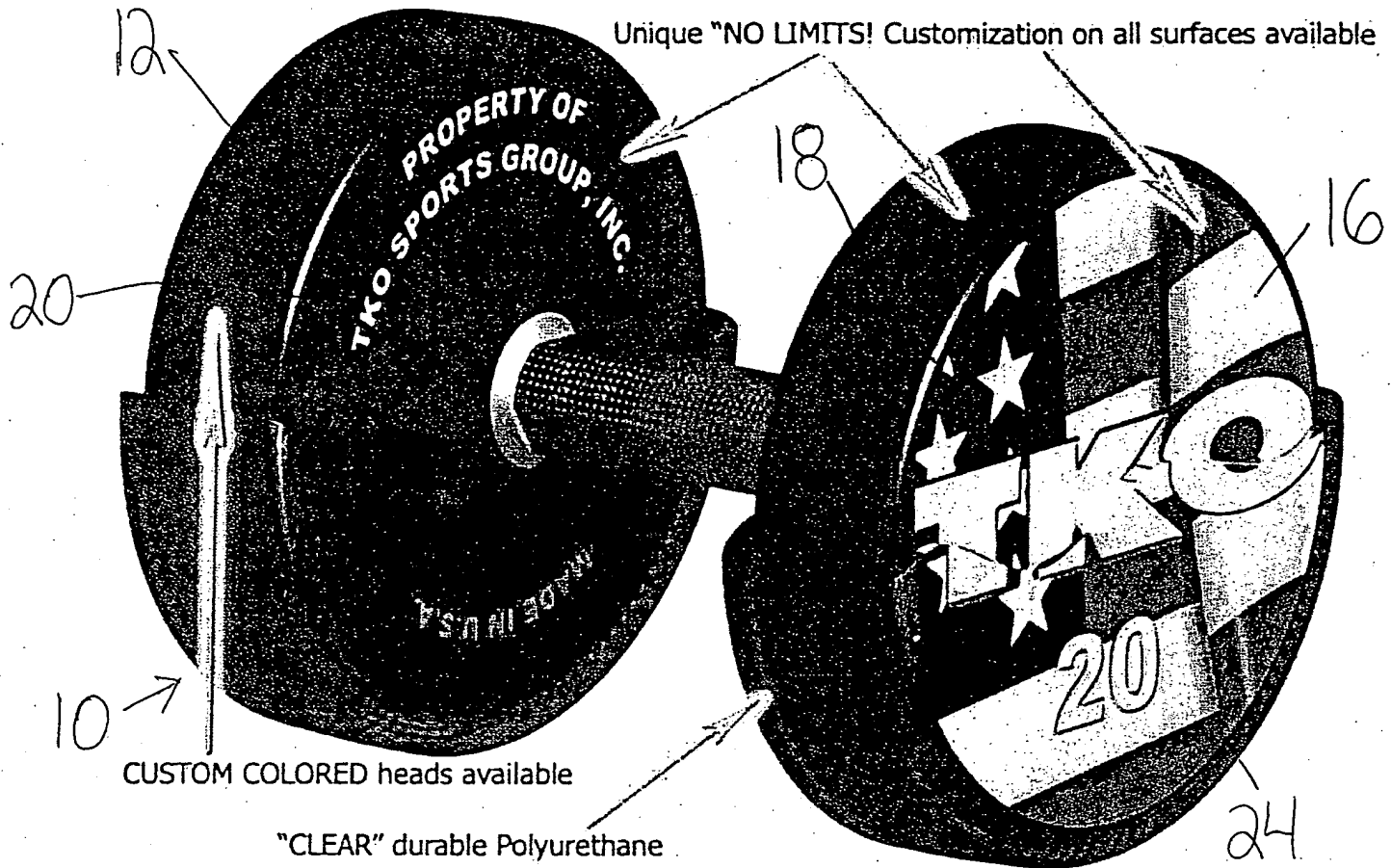
CUSTOM COLOR HEADS



CLEAR POLYURETHANE OUTSIDE COATING

Applicant: Robert E. Harms, et al.

NO LIMITS!



Professional "CLEAR" Polyurethane Dumbbells

- * From 5-52.5 lbs. (weight increments by 2.5 lbs.)
- * From 55-120 lbs. (weight increments by 5 lbs.)
- * High Resolution "NO LIMITS!" customization available
- * Custom Head Colors will be available
- * Patented TKO exclusive Tri-Grip Handle
- * Constructed from the highest quality materials



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Fig. 1a

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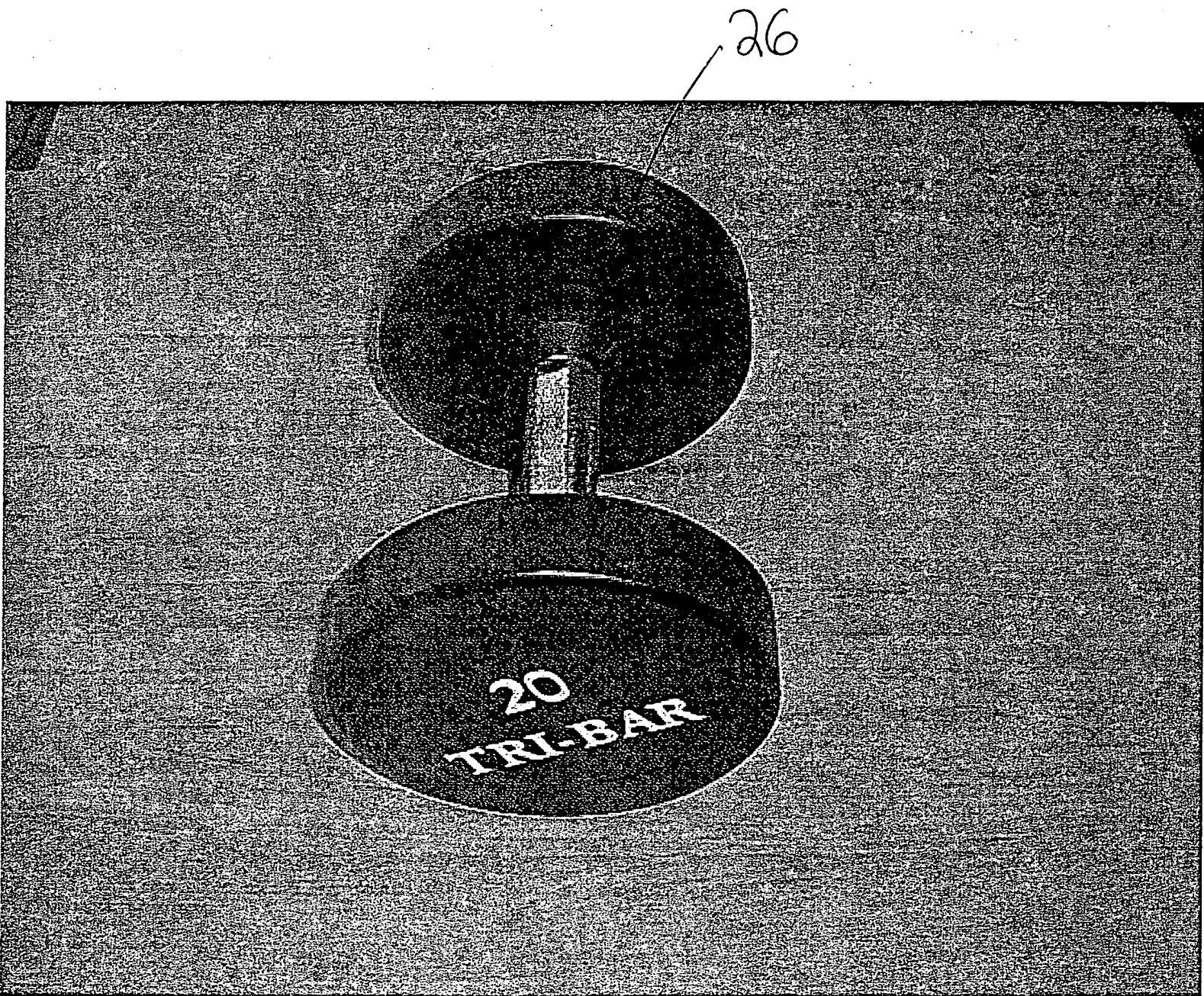


Fig. 2

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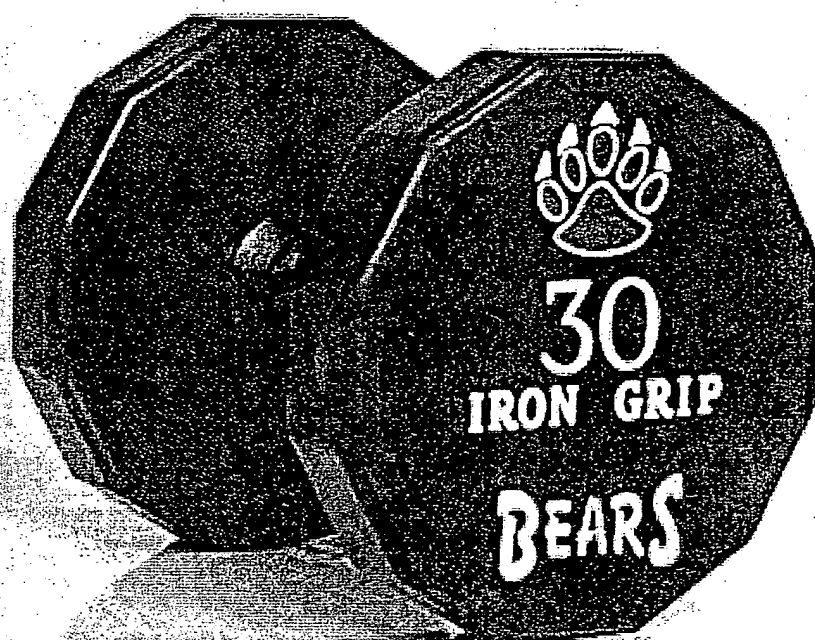


Fig. 3

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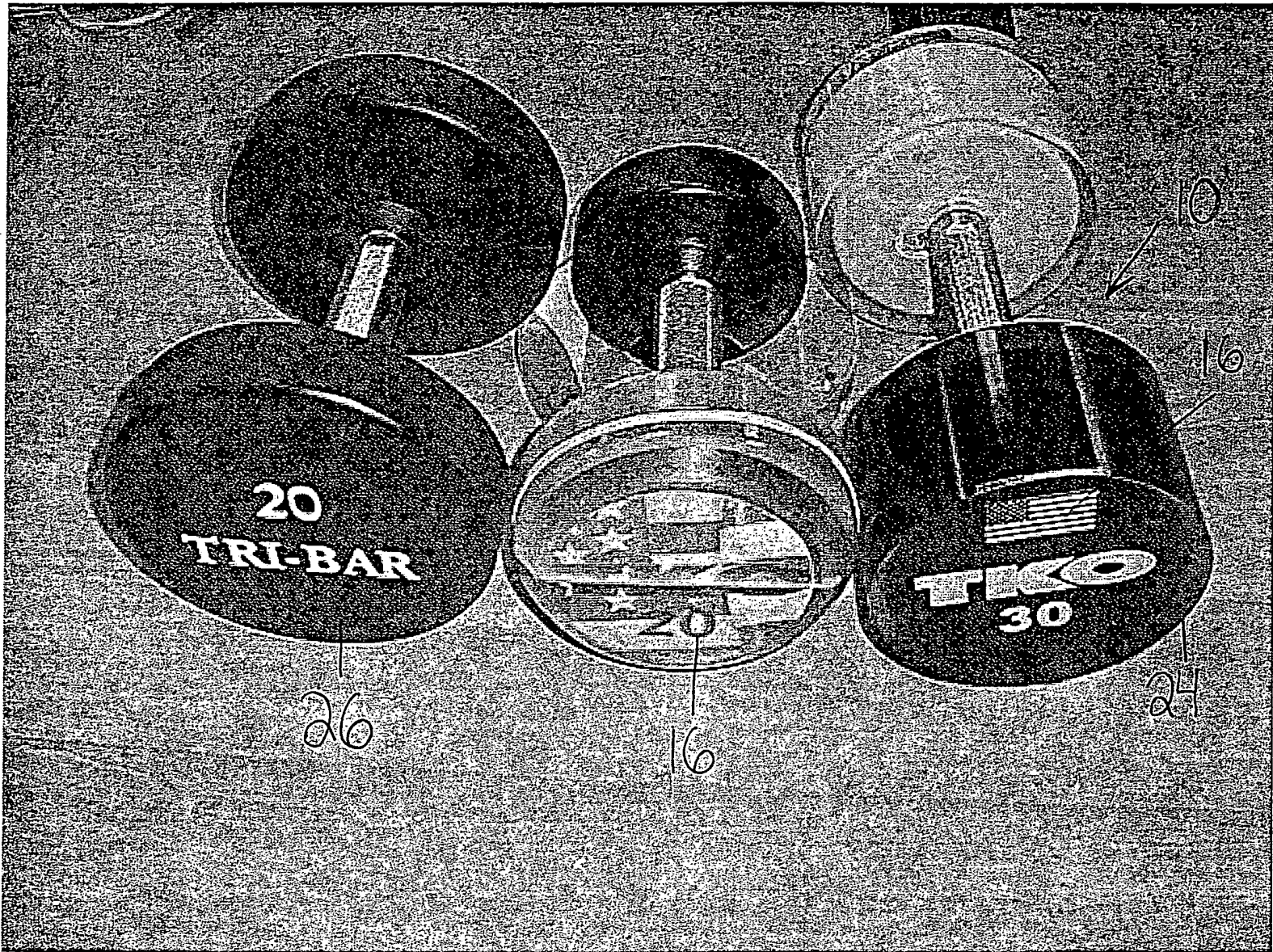


Fig. 4

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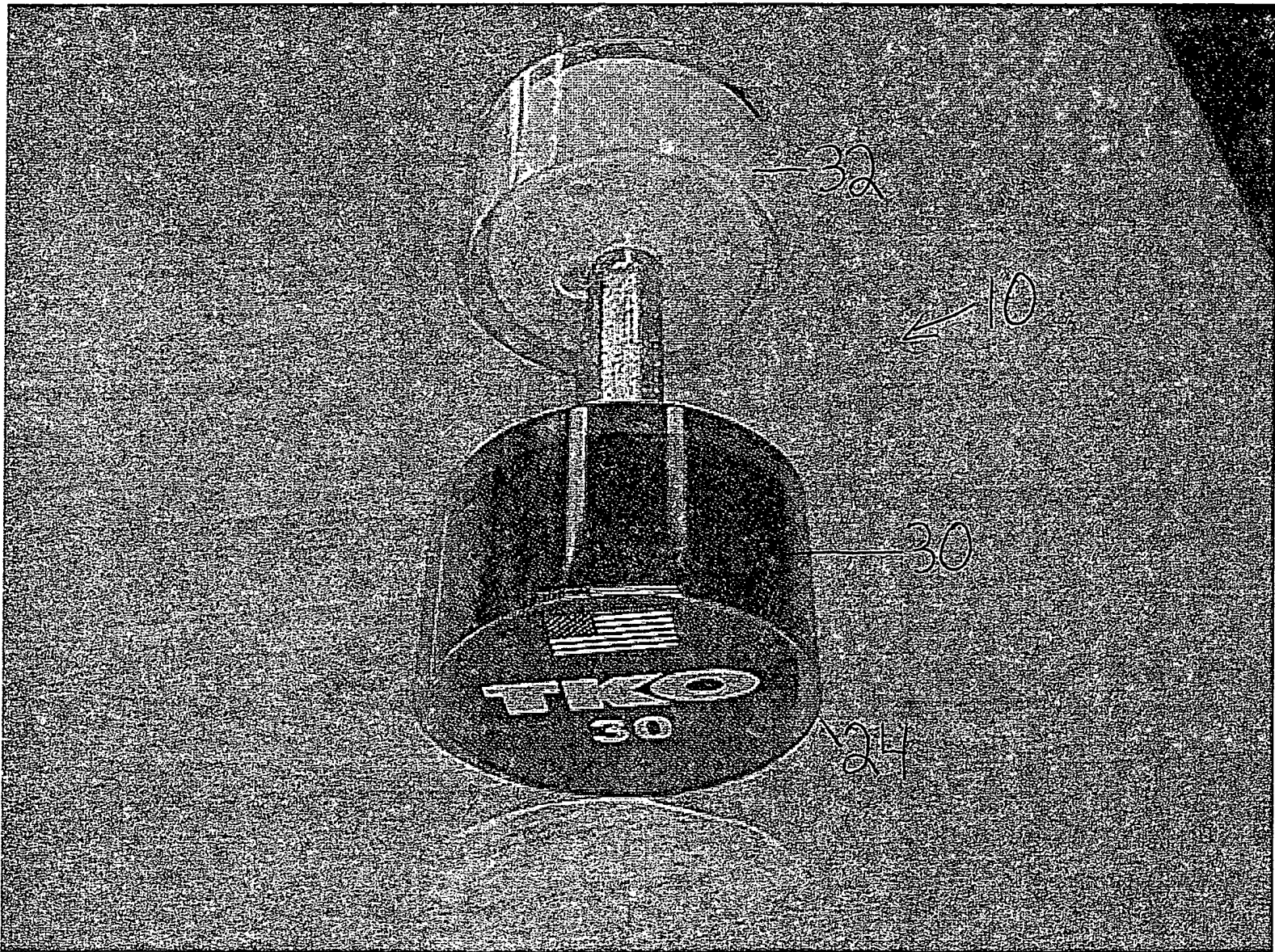


Fig. 5

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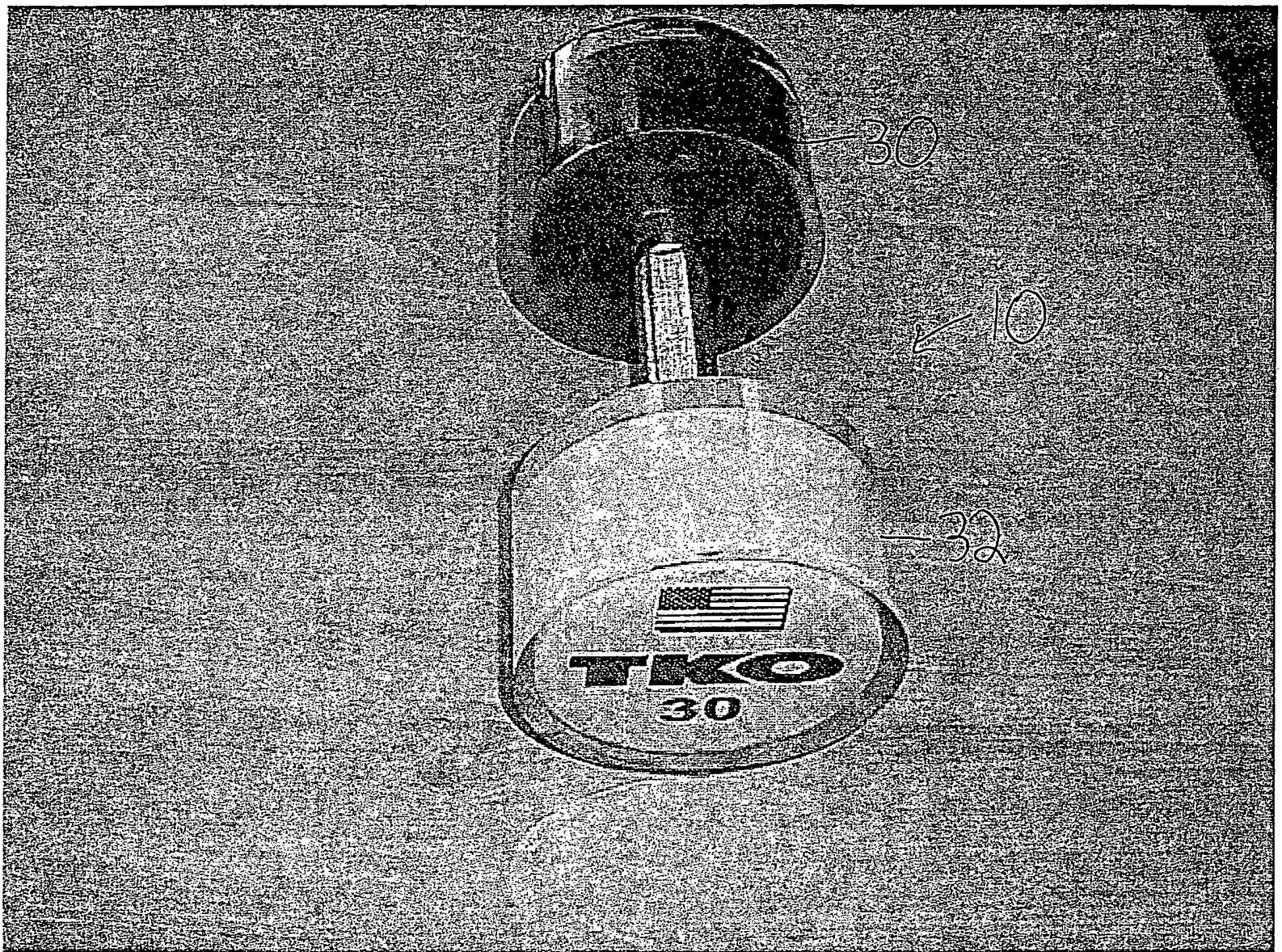


Fig. 6